



16 al 19 de septiembre | 2025

Centro Costa Salguero | Buenos Aires | Argentina



**ENVASE | 2025**  
PACKAGING Y PROCESOS



EXPOSICIÓN & CONGRESO  
**ETIF 2025**

Tecnología  
Farmacéutica  
Biotecnológica  
Veterinaria y  
Cosmética



## **BOOTH CONSTRUCTION RULES AND REGULATIONS**

### **1. CONTROL**

1.1. This regulation is mandatory. The authorities of ENVASE ETIF may observe, correct, prohibit and/or close those booths that do not conform to these standards.

1.2. It is defined as "module" the space provided in floor plan with their corresponding numeration and measures. It is defined as "booth" the space utilized and that may consist of one or more modules.

1.3. All exhibitor identification's elements (signaling, catalog of exhibitors, etc.), the lowest number of the number of modules used by the same exhibitor will be assigned.

1.4. If deemed appropriate, the authorities of ENVASE ETIF may issue complementary technical communications of these rules, which will be published in newsletters. It is recommended to exhibitors to transfer this information to the respective stand's designers and / or builders. These releases are as full compliance with this Regulation of Stands.

### **2. PROJECT AND ADDRESS OF STANDS**

The project and management of a stand of over 100 m<sup>2</sup> and/or more than 1 level, should be in charge of a professional (architect or engineer).

### **3. PRESENTATION OF PLANS AND REQUEST FOR ELECTRICITY**

Exhibitors must submit before August 16, 2025 floor plan scaled 1:20 or 1:50, with all views and a floor plan view of the stand (with perspective if deemed necessary for a better interpretation of the project) to [tecnica@envase.org](mailto:tecnica@envase.org). Please, indicate the name of the exhibitor, stand number and constructor's data. It should be a pdf archive or dwg (autocad 2016 o earlier), with the corresponding dimensions. It will be informed in the same way if the project is according to regulations or requires any modifications.

The organization provides free 20w of current electricity 220V - 50 cycles per m<sup>2</sup>, intended exclusively for lighting. If the exhibitor wants more electricity either for lighting or for the operation of machinery or equipment, then the exhibitor must apply through the exhibitor's manual to add the electricity needed. The maturity of the request expires on August 16, 2025. From that date the kw value will be increased by 30% until September, 1st. The orders received after his date, will be taken conditionally. The motive force and/or electricity for lighting and/or supply machines requested by the exhibitor will be invoiced and paid whether it is used or not. Unsolicited consumption and used in the Exhibition will be billed at an increase of 100% of its original value.

Exhibitors should keep in mind that the nearest power supply boards can be found at 20 meters from their stand, in case the application for electricity consumption is not submitted in time, the distance may be increased considerably. This should be solved at exhibitor's own expense. In addition, it should be noted that light fixtures do not cause inconvenience to the public or to the surrounding stands, always focusing them towards objects and never to the visitor. It is not allowed to put light fixtures on aisles or third-party stands, nor where such artifacts may raise temperature and be easy to reach.

Architectural plans and the electricity application are two essential elements to achieve the stand construction without any problems. It represents one of the most important points of this policy that the exhibitor agrees to comply. Noncompliance in delivering of project floor plan shall be punished with cancellation of the reserve and the release of the module/s, causing the exhibitor's total loss of the sum it has paid and all rights to the module/s hired.

### **4. WATER**

It can be ordered with extra charge water and drain water as long as possible by the existing distribution at the exhibition ground. Such consultation must be carried out by email to the Technical Coordinator ([tecnica@envase.org](mailto:tecnica@envase.org))

### **5. LIMITS**

No element can exceed the perimeters of the lot, at any height. Neither can, projected lighting effects.

### **6. EXISTING FACILITIES**

6.1. It is forbidden to chip, drill, weld, cut, paint, hang on, support on or deteriorate the walls, floors, columns, ceilings, cords and all existing installation.

6.2. Electricity panels and water valves located in positions that are included within the booths shall keep permanent easy access. The elements of fire prevention should be visible.

## **7. SOUND**

The only sound admitted is the one normal of the machines or equipment which may also be limited or prohibited by ENVASE ETIF if deemed excessive. Exhibitors wishing to install emitting sound (sound film, audiovisual, video recorders) in permanent or intermittent operation shall install it in conditions that do not cause discomfort to others. They must operate acoustically isolated and must not exceed 20 decibels of sound pressure at 1m the perimeter of your stand.

## **8. ELEMENTS PROVIDED and OPTIONAL ADDITIONALS**

### **8.1. ELEMENTS PROVIDED BY ENVASE ETIF IN RENT.**

- Divisions between stands (panels) with modular aluminum frame and panel, total height of 2.50 m.
- Poster with number of stand. It is uniform in size and typeface. To this poster cannot be added any other legend or item.
- 20 w electric current 220V - 50 cycles per m2 exclusively intended for lighting.

### **8.2. OPTIONAL PROVIDED BY ENVASE ETIF IN RENT.**

They are delivered only under specific request through the exhibitor's manual before August 16, 2025

- Supply and installation of new gray carpet throughout the surface of the stand with its corresponding protective plastic. The guard must be removed by the exhibitor before the opening of the Exhibition. It will only be placed on the stand's base floor in no case on another floor. It will be delivered only to the entire lot. Special orders are not accepted.
- The valance on the front of the stand has to be of a height of 30cm with free space for graph of 20cm. The maximum distance between support pillars for the valance is of 4m to distribute during assembly.
- Lighting: 1 spot LED 10w (or its equivalent lighting) each 2m2 of stand. (Consumption is delivered free of charge, 10w per 1m2)

## **9. TERM OF ASSEMBLY**

The organizer will send a circular for assembly days and ours. The last day of the assembly period, from 20pm constructors may work on the stand decoration, without occupying or producing dirt in common spaces.

## **10. PAVEMENT**

10.1. The existing pavement is irregular. The organization is not responsible for irregularities. It is appropriate to recognize the place before construction.

10.2. The pavement cannot be plastered, painted or covered with granulated materials. It can be covered with platforms, carpets, tiles on pallets. It is forbidden to make holes, break deteriorate or dig gutters on the pavement.

## **11. FOUNDATIONS**

11.1. Existing pavements have a maximum resistance of 2.5 kg per cm2. Heavy objects, machines or columns should distribute the weight resting on iron plates or wooden planks of sufficient size.

11.2. Foundations are not allowed. All construction must rely on the existing floor, without breaking it.

## **12. MATERIALS**

12.1. All construction materials must be of the least combustibility.

12.2. They are forbidden all masonry materials, bricks, cement, mixtures, plaster or any kind of wet construction.

## **13. DIVIDING WALL**

13.1. The organization supplies and install wall panels, of 2.50mts height and 1mt modulation, with modular aluminum structure.

On these walls or partitions can only be set self-adhesive materials but not paint. The structure should not be used to support cabinets or other items. You cannot boring, screwing or nailing with nails of any size. The damaged panels or aluminum profiles will be charged to the exhibitor.

13.2. In all cases, the modules measures are taken from axle to axle. As booths are divided by panels with fixed measures, exhibitors are recommended to work in the design of their stands with safety margins in the elements dimension and verify the exact measurements of the booth that will use. The internal measures of the booths are 5cm less in both directions

## **14. HEIGHT OF THE BUILDINGS**

14.1. The maximum height of any construction, including lighting appliances, is up to 5m. from the floor, as long as the height of the Pavilion allows this. It is recommended not to exceed 4.5m in halls 1 and 4, and for those stands that are in the perimeter zones, to be separated 1m from the funds to reach the maximum height allowed thus avoiding existing heaters or pipes.

14.2. The elements that are elevated should present all faces treated with equal hierarchy; this is in order to not to interfere with the aesthetics of neighboring stands. The dividing walls exceeding 2.50m. height, must be treated

with the same hierarchy that the fronts of the stand and has to be white, uniform, without visible unions.

14.3. Signs and advertisements (text and graphics) that exceed 2.50m height must be separated by at least 3m from neighboring lots. In case of doubt about the interpretation of this article participants may request clarifications to the Technical Coordinator of the Show by email to [tecnica@envase.org](mailto:tecnica@envase.org).

## **15. CEILINGS**

In all cases should be self-supporting, this means they cannot rely on partition walls

## **16. MEZZANINES**

It may cover up to 30% of the lot area provided that the height of the pavilion allows it, at no additional charge, surpassed this measure, an additional 50 % of the projection of this surface will be added to the charges. They must comply with the regulations of Centro Costa Salguero for builders.

## **17. LOCATION OF MACHINES**

17.1. Standing machines of any kind should be placed 1 meter apart from each other at least, without exception, being the exhibitor solely responsible for complying with and enforcing this rule.

17.2. Operating machines, or large size ones, will have a separation proportional to its sizes to allow free movement of the movable elements, the safety of its workers and the public, and the appreciation of its parts, being the exhibitor solely responsible for comply with and enforce this rule. If necessary ENVASE ETIF may request to disconnect machines if interprets it may affect people.

17.3. Operating machines must be placed at least at 0.80m from the front of the stand and must have the adequate protection and be handled exclusively by qualified operators under sole responsibility of exhibitors. (See section 11 of the General Regulation)

## **18. ELECTRICAL INSTALLATIONS**

18.1. ENVASE ETIF supplies electricity to the stands as follows:

a. Lighting up to 3Kw: the stands must install an electrical panel made up of a circuit breaker and thermomagnetic keys limited to the power of the lot, both bipolar, plus grounding.

b. Motive Power: The stands must install a board made up of three conductors, neutral and earth, protected by a thermomagnetic switch and circuit breakers, both limited to the contracted power.

18.2. Electrical installations to be made by the exhibitor

Each exhibitor will be responsible for installing its own stand, considering the following:

a. It should have an input board with thermomagnetic protection and a circuit breaker and capacity commensurate with its installed power. This board will be provided with a length of cable section workshop type, sufficient for the intended consumption or minimum section 2.5mm<sup>2</sup>, that personnel of Centro Costa Salguero will connect to the perimeter or flight boards, as appropriate.

b. Monophasic rush only be allowed to power up to 3 KVA. For higher power connections should be three-phase, and must properly balance the consumption in order to avoid harmful imbalances in the system.

c. Grounding cable is mandatory to be in green-yellow and the neutral has to be light blue.

d. The thrust board must have a thermomagnetic master switch, earth terminal and differential switch for each stand and it may not be at ground level, being mandatory fixing it to a structural element of the stand.

Inside the stands can only be used isolated cables in PVC, unleaded, ecological IRAM 2183 or extra flexible underground cable type. It is strictly forbidden the use of parallel type cable

All halogen lamp located below the 2.5 meters high must have mesh or glass protection that prevents contact with the lamp.

All light fixture or illuminated sign that requires special voltage must have a single bipolar thermomagnetic protection for every booster transformer installed. In case of neon signs placed under 2.5 meters high, they should have a suitable dielectric enclosure to prevent possible contact with components.

**Any facility that does not meet these regulations will not be accepted as valid.**

## **19. HUNG**

Exhibitors who want to hang one or more metal beams or elements of the structure of the exhibition ground must follow these steps:

a) Request the Technical Coordinator information on the hanging points affected to the lot into consideration. You can only hang knots that are on the lot or in corridors determined by the Technical Coordination. No aerially may invade neighboring lots.

b) Submit documentation to the Technical Department for approval.

NOTE:

For all structures and/or elements that are installed hanging on the metal reticulated structure of the pavilions, Exhibitors must present a plan of plant hung with the description of the items to be hanged signed by a registered professional with concern on the subject (engineer and/or architect) with corresponding memory signed calculation.

The information presented should be considered with reference to the following elements:

- Drawings with the following information:

- Stand number and Exhibiting Company Name
  - Full name and matriculate number that will serve both structuralist and executor of the proposed structure. (The acting professional concern will be both structuralist and executor and it should be consigned in the corresponding plane.)
  - Plan view and cutaway indicating scale.
  - References of support elements and items to support: winches manually operated or motorized, chains, slings, accessories hanging elements, beam type, model and material, other.
  - It must also specify: lights, signs, borders, fixtures or decorative elements, support structures, secondary beams, audio/video, other.
  - Total weight of the structure or set to hang.
- Calculation report signed by responsible professional registered.

All elements must enter reference model and weight to be considered in the calculation of the plan memory to file.

#### **REGULATIONS:**

##### *Reglamentaciones:*

The support elements should only be hanged at the nodes of the trusses of the roof structure of the pavilions that are prepared for this purpose. In no case hung on the horizontal sections of the strands of structure is allowed. Whether by design or layout, the knot position was not convenient, it should be placed another complementary support structure for the knots and then another that allow the point required by the arrangement of the lay-out (transition structure). The maximum allowable weight it the one determined by the builders rules of Centro Costa Salguero. All support elements (beams, etc.) and supported elements (art lighting, etc.) should have an additional sling security so that a possible clamping failure, assembly failure or possible material fatigue is effectively ensured that the elements will not fall off or fall freely totally or partially.

The acting professional should be registered and be enabled at the time of signature and will have responsibility as structuralist and as executor, and will be responsible also for the state, conservation and validity of the structural elements used.

Hanging will not be allowed if the required documentation is not delivered on time. Once accepted the hanging by the exhibition's organizers, constructors must comply with the Centro Costa Salguero builder's regulations, point II.18 and get final approval. Centro Costa Salguero has the absolute power over the property. You can consult builders' regulations of the property by entering <http://centrocostasalguero.com/registro>

#### **20. THIRD PARTYS HIRED BY THE EXHIBITOR**

All workers performing tasks within Centro Costa Salguero shall be provided with appropriate safety elements. They must have ART and be registered as authorized providers of Centro Costa Salguero. You may arrange the credential through [www.centrocostasalguero.com](http://www.centrocostasalguero.com)

#### **21. DISARMAMENT**

Exhibitors are obliged to remove their products, to disarm and remove their stands and to return the lot, in the same conditions as received, as indicated in the disarmament circular.

The exhibitor will be responsible for the security of the stand or elements that are in it, not being responsible for organizing robberies and thefts during assembly, the duration of Show, or disarmament. It is recommended that a responsible person stands during the period of disarmament to prevent damage and/or theft (see item 11 of the General Regulation).

The damage produced in facilities will be repaired at the exhibitor's charge. Exhibitors are not allowed to carry out repairs of any kind.



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